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RBE350A93-3500-00
Job Sheet 176405



Part No: RBE350A93-3500-00

Job Qty: 2 ea

Part Name: Bearing Extractor



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/23/18

Job Tracking No:

Due Date: 7/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE350A93-3500-00 Rev 3A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/19/18	7/19/18	0.00	0.00	Start Up Small Fab-2		58 18/9/18
110	Small Fab	2 pcs	7/19/18	7/19/18	0.00	0.50	Small Fab-3		9-89 DAS
120	QC	2 pcs	7/19/18	7/19/18	0.00	0.00	QC5		38 9-89
130	Packaging	2 pcs	7/19/18	7/19/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	2 Ea	7/19/18	7/19/18	0.00	0.00	QC21		9-89

Part Op 110 - Assemble as per DWG. Press fit dowels
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91585A208 50	Dowel Pin M8 x 40mm	12 Ea (3 ea)	90-Start up Operation	5093343
RBE350A93-3500-00-1 141	Body	4 Ea (1 ea)	90-Start up Operation	5072557
RBE350A93-3500-00-3	Dowel Pin	6 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91585A208	6	82	0
	RBE350A93-3500-00-1	2	26	0
	RBE350A93-3500-00-3	6	0	0

Part Specifications

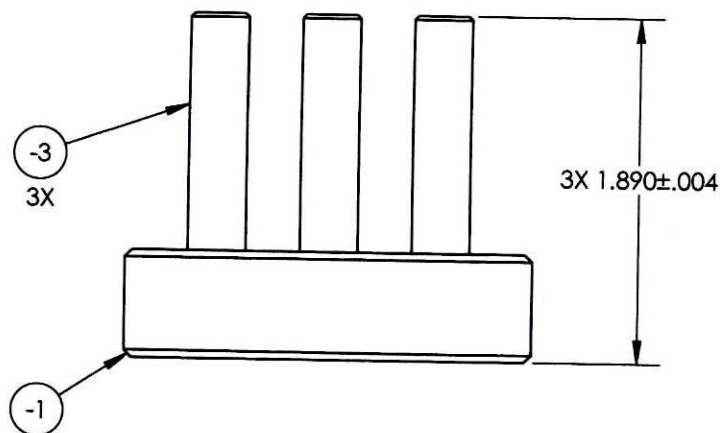
Specifications could not be found.

Plex 9/6/18 8:27 AM dart.logan.david

179002, 180092, 093, 094

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED PIN MATERIAL FROM 1018 RND. TO 304 S.S. BAR	5/27/09	WP	
1A	-1 REMOVED REF. FROM B.C. Ø1.393 DIMENSION. ADDED (.6965) DIMENSION PER G.E.	9/15/11	RJC	RW
2	VERIFIED AND CORRECTED -1 DIMENSIONS TO MATCH THE ORIGINAL DWG. REPLACED -3 PIN WITH DOWEL PIN. CHANGED ASSEMBLED PIN HEIGHT FROM 1.306 TO 1.890±.004 PER ORIGINAL DWG.	7/24/2012	RJC	SE
3	CH'D COUNTER BORE DEPTH WAS .323 IS .275. ADDED DWG. FOR -3 TO MODIFY DOWEL PIN.	4/18/2013	CFS	RW
3A	CH'D T/N WAS RBEA93-3500-00 IS RBE350A93-3500-00. CH'D TOOL NAME WAS BEARING EXTRACTOR, HYDRAULIC PUMP IS BEARING EXTRACTOR.	11/6/2013	RJC	RW



RED BARN MACHINE	
TITLE BEARING EXTRACTOR	
DWG NO. RBE350A93-3500-00	REV 3A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL EUROCOPTER 350A	
SCALE 1:1	DATE 7/24/2012
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	6061	Ø2-1/4 X 3/4	2
			-3	3	DOWEL PIN	18-8	Ø8mm X 40mm MCMaster-CARR #91585A208 (MODIFIED.)	3

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AEROSPACE

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Container No: S108306



Part: RBE350A93-3500-00

Job No: 176405

Serial No/Batch: S108306

Revision: 3A

Inspector:

Exp Date:

Instructions:

Date: 09/06/18